

## **AMENDMENT(S) TO THE SPECIFICATION**

**Please insert the following section heading at page 1, line 3:**

### **BACKGROUND OF THE INVENTION**

**Please replace the paragraph beginning at page 1, line 22, with the following rewritten paragraph:**

Although the machine described in document WO 02/02305 is satisfactory, it turns out that, in certain usage conditions, the cutting or the creasing made by the tooling borne by the first support shaft leaves traces of folds on the sheets processed in the machine. This is particularly the case where these sheets are made of corrugated board, the flutes of which are ~~orientated~~ oriented transversely to the forward moving direction of the sheets, that is to say the cutting or the creasing are performed parallel to these flutes.

**Please insert the following section heading at page 2, line 11:**

### **SUMMARY OF THE INVENTION**

**Please replace the paragraph beginning at page 6, line 21, with the following rewritten paragraph:**

### **BRIEF DESCRIPTION OF THE DRAWINGS**

The description refers to the appended drawings, in which:

[[ - ]] ~~figure~~ Figure 1 is a sectional view of a machine according to the invention in a vertical plane;

[[ - ]] ~~figure~~ Figure 2 shows the side flank of a packaging after it has been processed by the machine;

[[ - ]] ~~figure~~ Figure 3 shows, in section through its thickness, the structure of a sheet in which such a side flank can be produced;

[[ - ]] ~~figure~~ Figure 4 is a synoptic view in perspective of the main elements of the machine, with the principle of their operation; and

[[ -]] figure Figure 5 to 8 show the configuration of a counter-tooling, in sections transverse to the axis of its support shaft.

**Please insert the following section heading at page 7, line 3:**

**DESCRIPTION OF A PREFERRED EMBODIMENT**